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The NV4500 or New Venture Gear 4500 is a heavy-duty, manual shift, five-speed overdrive, longitudinally positioned transmission. History. New Venture Gear was the somewhat unlikely merging of the two manual shift design & manufacturing divisions of General Motors and Chrysler Corp.

**The Novak Guide to the NV4500 Transmission**  
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The New Venture Gear 3550 was released in the Jeep TJ Wrangler and XJ Cherokee in 2000, as the replacement to the AX15 transmission. It is also found in Dodge downsized pickups. It's last year in the Jeep was 2004, after which it was replaced by the NSG370 six-speed.

**The Novak Guide to the Jeep NVG 3550 Transmission**  
2004-2011 221/300-ft/lbs/Nm. Chevrolet Beretta Axle Nut Torque. 1987-1996 185/251-ft/lbs/Nm. 4WD 1980-1991 61J — 1992-1994 165/224-ft/lbs/Nm. Chevrolet Blazer, Yukon Axle Nut Torque. 4WD 1980-1991 With manual locking hubs: Tighten adjusting nut to 50 ft-lbs/68 Nm while turning hub. Back off and retighten to 50 ft-lbs/68 Nm. Back off to 0.